

# AC<sup>®</sup> SCHNITZER

## -Fitting Instructions- Inner Mudguard



**Part No.: S700-68810-15**

# General Notes!



## AC Schnitzer Inner Mudguard with Rear Light

### Important Notes!

#### Important Notes!

These Fitting Instructions must be read carefully before starting work, and do not claim to be complete in relation to every work step. Technical, editorial and content changes are reserved!! AC Schnitzer bears no liability for damage caused by incorrect installation!

Check goods for completeness and absence of damage before starting work.

Later complaints cannot be accepted.

These Fitting Instructions are intended solely for use by authorised AC Schnitzer or BMW dealers. These Fitting Instructions are in all cases directed at professionals trained in BMW vehicles who have the corresponding specialist knowledge and tools. Knowledge concerning material properties and standards is assumed! Work on hydraulic systems should only be carried out by trained personnel.

#### Before installation:

For installation, protect the vehicle adequately against rolling away or falling over.

We recommend the use of the normal main stand or an original BMW assembly stand! Keep children and animals away from the working area!

There is a risk of accident from tripping or electrical short-circuit! Therefore remove all jewellery (chains, watches, rings etc.) before starting work.

#### After installation:

After completion of the work, carry out a test ride. After the test ride, check all bolt connections for tightness and ensure that all moving parts have adequate clearance.

#### Fitting Time (1 unit = 5 minutes) □□

The fitting time is around 12 units, which may vary depending on vehicle condition and equipment level.  
(This value is a recommendation only and is not binding!)

#### Tools Required

- Standard automotive Torx & Allen drivers
- Thread lock (medium-strength)

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# Fitting Instructions

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## AC Schnitzer Inner Mudguard with Rear Light

### 2. Fitting □

- Park vehicle securely and protect against falling or rolling away. (Fig. 1)



- Release and unscrew standard fixing bolt for pillion seat.  
- Remove pillion seat. (Fig. 2)



- Release and unscrew standard fixing bolt for inner cover. (Fig. 3)



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## AC Schnitzer Inner Mudguard with Rear Light

### 2. Fitting

- Remove inner cover downward, and lay on rear wheel. (Fig. 4)



- Mark plug connections for direction indicators suitably and disconnect plug connections. (Fig. 5)



- Invert component and undo both bolts. (Fig. 6)



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## AC Schnitzer Inner Mudguard with Rear Light

### 2. Fitting

- Separate exposed plug connection for rear light, unthread cable from guides, and remove inner cover from vehicle.

(Fig. 7)



- Release and remove standard fixing bolts for direction indicators.

- Twist direction indicators through 90° and remove. (Fig. 8)



- Thread cable for standard direction indicators into the AC Schnitzer inner panel, lock component in place and install using the standard fixing screws and washers (black). For LED flashers, use the M6 x 10 mm screws; for direction indicators with bulbs, use the M6 x 14 mm screws. First coat the fixing screws with thread lock and apply washers.

For direction indicators with bulbs, position the ventilation opening at the bottom. (Fig. 9)



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# Fitting Instructions

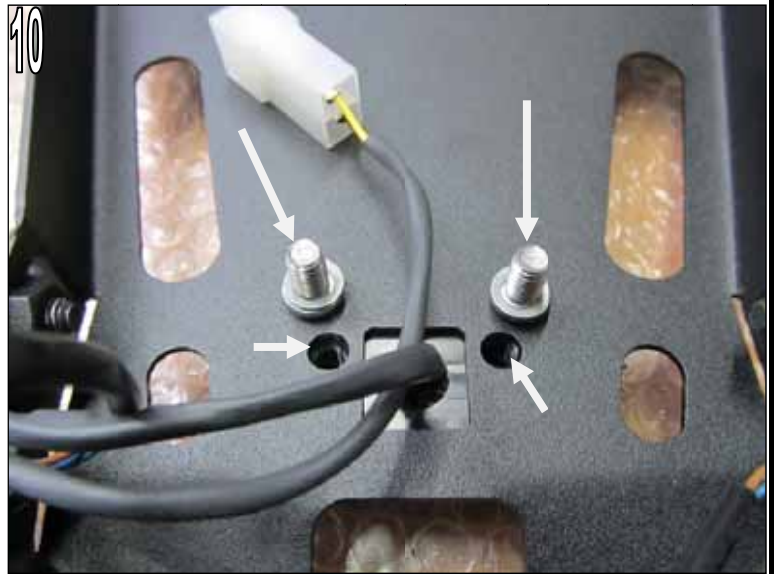
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## AC Schnitzer Inner Mudguard with Rear Light

### 2. Fitting

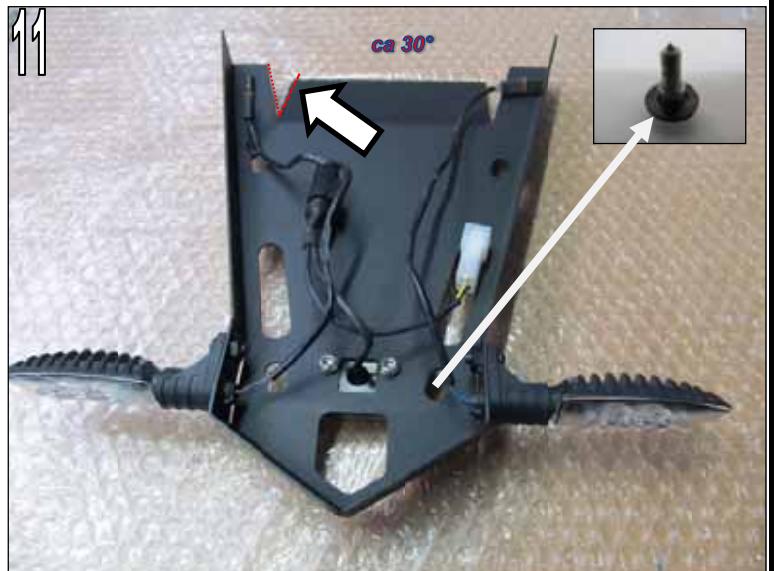
- Position rear light with scatter lens to the rear, below the AC Schnitzer inner panel. First thread the cable through the opening provided and secure the rear light housing to the inner panel using the M6 x 10 mm screws and washers supplied.

First coat screws with thread lock. (Fig. 10)



- Place prepared inner mudguard on the vehicle from below, and attach using the standard fixing bolts. On the rear fixing bolts (high-level rear light), also use the washers supplied as shown to guarantee a firm seat.

**At SCRAMBLER, PURE and RACER vehicles the sheet metal tongue has to be bend up to about 30°(Fig. 11)**



- Insert direction indicators. Note the marking applied!

- Connect the number plate light to the white plug. To do this, use the socket connector supplied and ensure the polarity is correct!

- When fitting the standard pillion seat, remove the standard washer with sleeve and replace with the spacer and sleeve supplied. For fixing, use the pan-head bolt M6 x 35 mm supplied. When fitting the original BMW aluminium stud, screw the threaded extension supplied into the fixing thread and use the original fixing bolt. (Fig.12)



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